

Premium Multilayer oak products grading specification

PREMIUM OAK TOP LAYER CHARACTERISTICS

Features	Grade		
	Select	Mixed	Rustic or Country
Sound sapwood	Not Permitted	Marginally Permitted	Permitted
Sound knots	Permitted: max Dia 10 mm	Permitted: max Dia 40 mm	All features permitted without limit to size or quantity, if they do not impair the strength or the wearing quality of the wood flooring.
Unsound knots	Permitted: max Dia 1 mm	Permitted: max Dia 25 mm	
Open knots	Not Permitted	Permitted: max Dia 20 mm must be filled	
Checks (surface crack)	Not Permitted	Permitted: max 30 mm long	
Bark pockets	Not Permitted	Not Permitted	
Lightning shake	Not Permitted	Not Permitted	
Slop of grain	Permitted with no limitations	Permitted with no limitations	
Color variation	Natural color variations	Permitted	
Medullary ray	Permitted	Permitted	
Biodegradation	Not Permitted	Not Permitted	Not permitted, except for blue stain and black holes