

Wood species: Quercus spp (OAK).

No:	Category:	Classification: AB grade.	Classification: C grade.	Classification: D grade.
01.	Description face appearance.	Wood with some very small knots and slight variations in colour and texture.	Wood with knots, natural colour and texture variation.	Wood with larger knots larger variations in colour and texture
02.	Sound sapwood.	Permitted up to 7% of the surface if well stained and colour matched with the surrounding wood.	Permitted up to 15% of the surface if well stained and colour matched with the surrounding wood.	Permitted up to 30% of the surface if well stained and colour matched with the surrounding wood.
0.3	Knots. a. Sound knots. b. Unsound knots c. Knot holes.	a. Permitted if diameter ≤10mm if not grouped together. b. Permitted if diameter ≤10mm if not grouped together.10mm c. Not permitted.	a. Permitted if diameter ≤15mm b. Permitted if diameter ≤10mm c. Not permitted.	a. Permitted if diameter ≤60mm b. Permitted if diameter ≤30mm c. Permitted if diameter ≤20mm
04.	Checks or split	Not permitted	Not permitted.	Permitted if properly filled and colour match with the surrounding wood surface. The width ≤0.5% of the width of the element. The length ≤width of the element. Not permitted checks or end splits.
05.	Biological attack.	Not permitted.	Not permitted.	Not permitted Pinholes permitted if they are occasional, scattered and well puttied without discoloration.
06.	Black / brown streaks.	Not applicable on: Quercus spp (OAK).		
07.	Brown heart.	Not applicable on: Quercus spp (OAK).		
08.	Medullary ray.	Permitted, no limit.	Permitted, no limit.	Permitted, no limit.
09.	Slope of grain.	Permitted, no limit.	Permitted, no limit.	Permitted, no limit.
10.	Resin pockets.	Not applicable on: Quercus spp (OAK).		
11.	Bark pockets.	Not permitted.	Not permitted.	Permitted, must be firm.
12.	Sticks mark.	Not applicable on: Quercus spp (OAK).		
13.	Telegraphing (core).	Not permitted.	Not permitted.	Not permitted.
14.	Other defects which are not indicated.	Not permitted unless they resemble a defect already defined in which case they shall be considered under that defect.		
15.	Rate of mixed grading.	Classification: Select Nature: Standard Nature: Country: Rustic: Antique Vintage:	Mix: AB grade mixed at random. ABC grade mixed at random. ABCD grade mixed at random. CD grade mixed at random. C/DD grade mixed at random.	Percentage: A 50%+B 50% AB 60%+C 40% AB 50%+C 35%+D 15% C 50%+D 50% D 80%+C 20%
*To allow for unavoidable classification differences, 3% of the panels in a batch may be from other classes.				
*Cracks in knots and knotholes shall be filled.				
Antique Vintage (castle floor) Classification: C/DD - mixed at random C20%+D80% (+/-10%) All features permitted without limit to size or quantity if these do not impair the strength or the wearing quality of the flooring, except rot, fungus, mold or insects damage.				