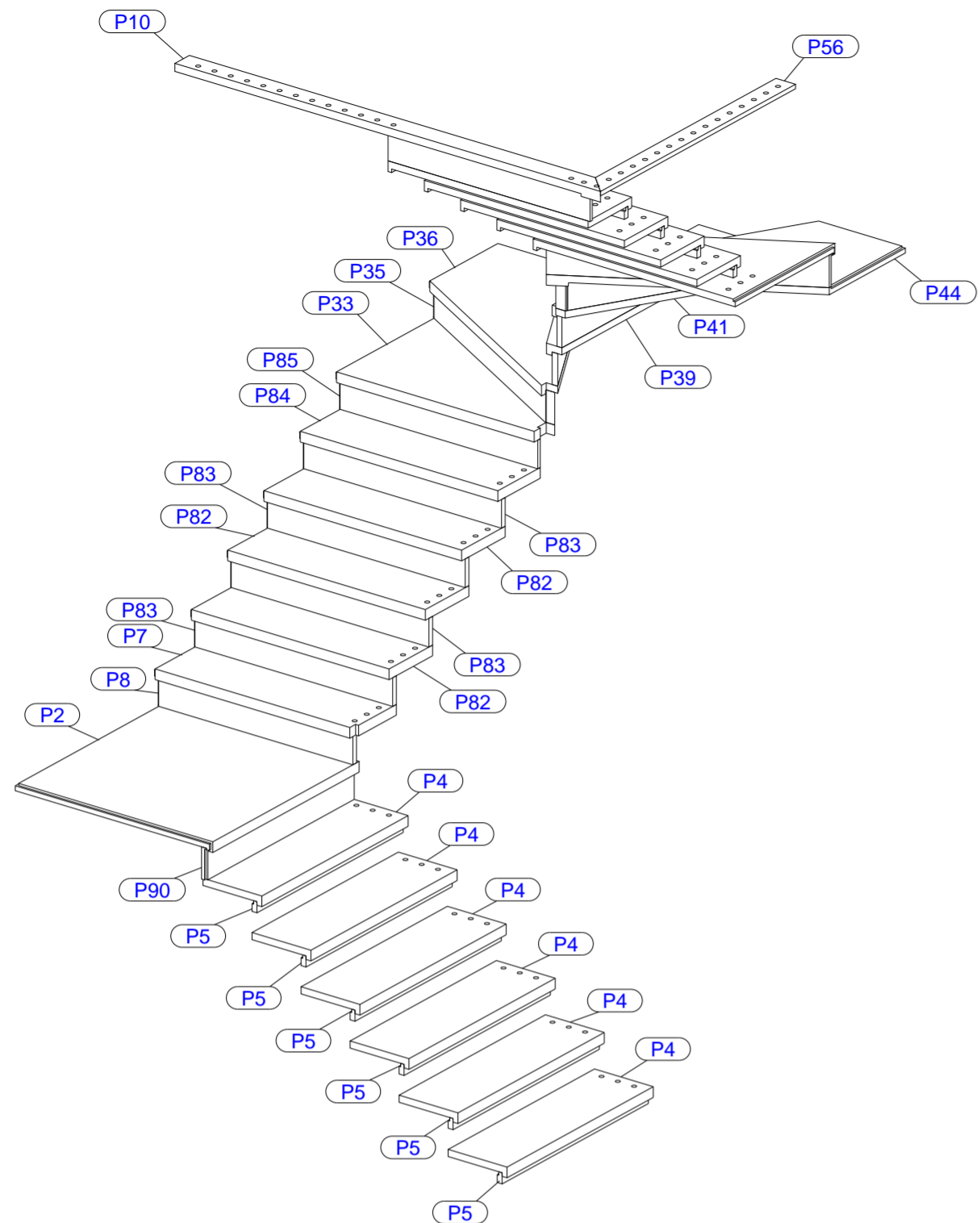
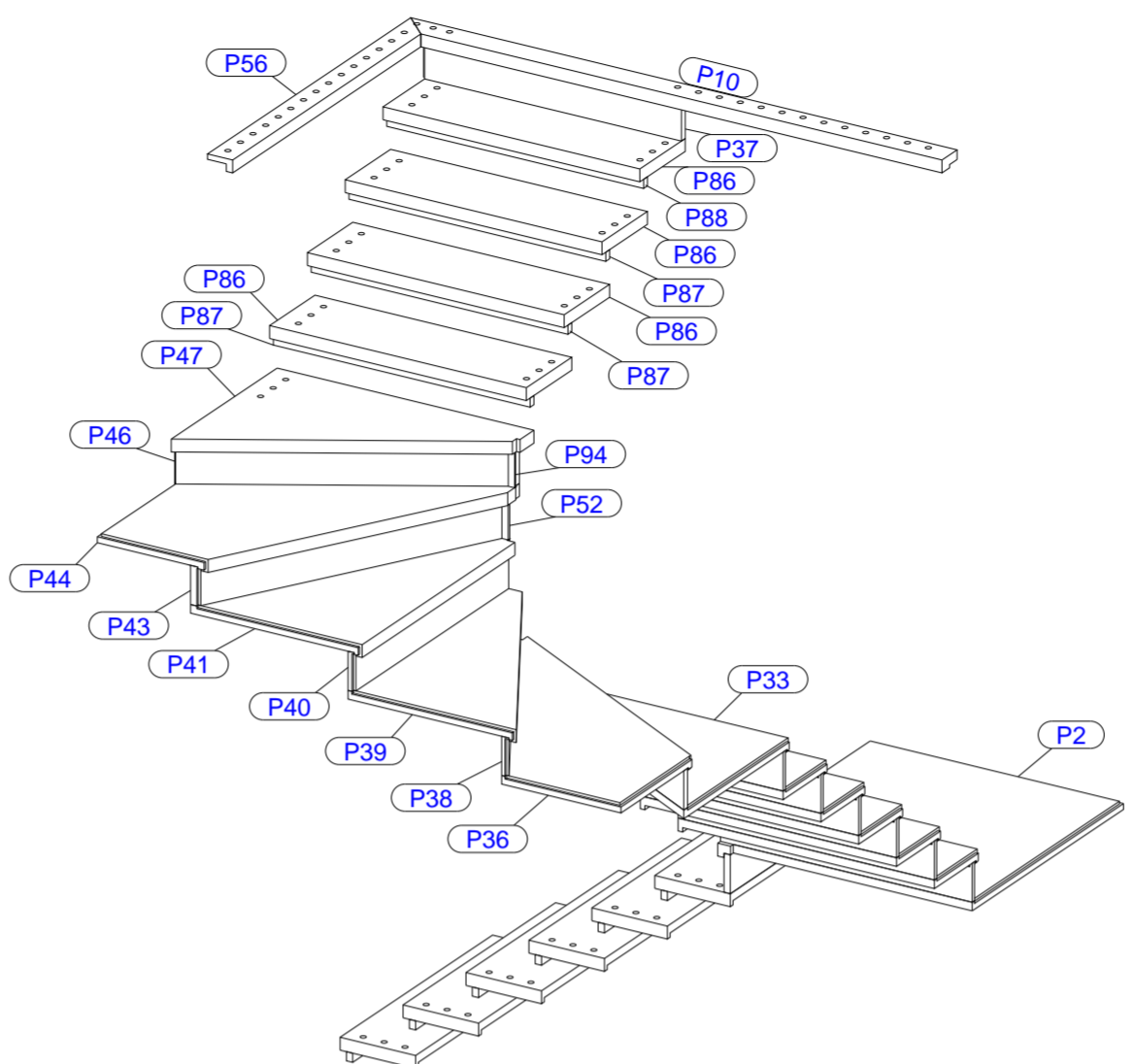


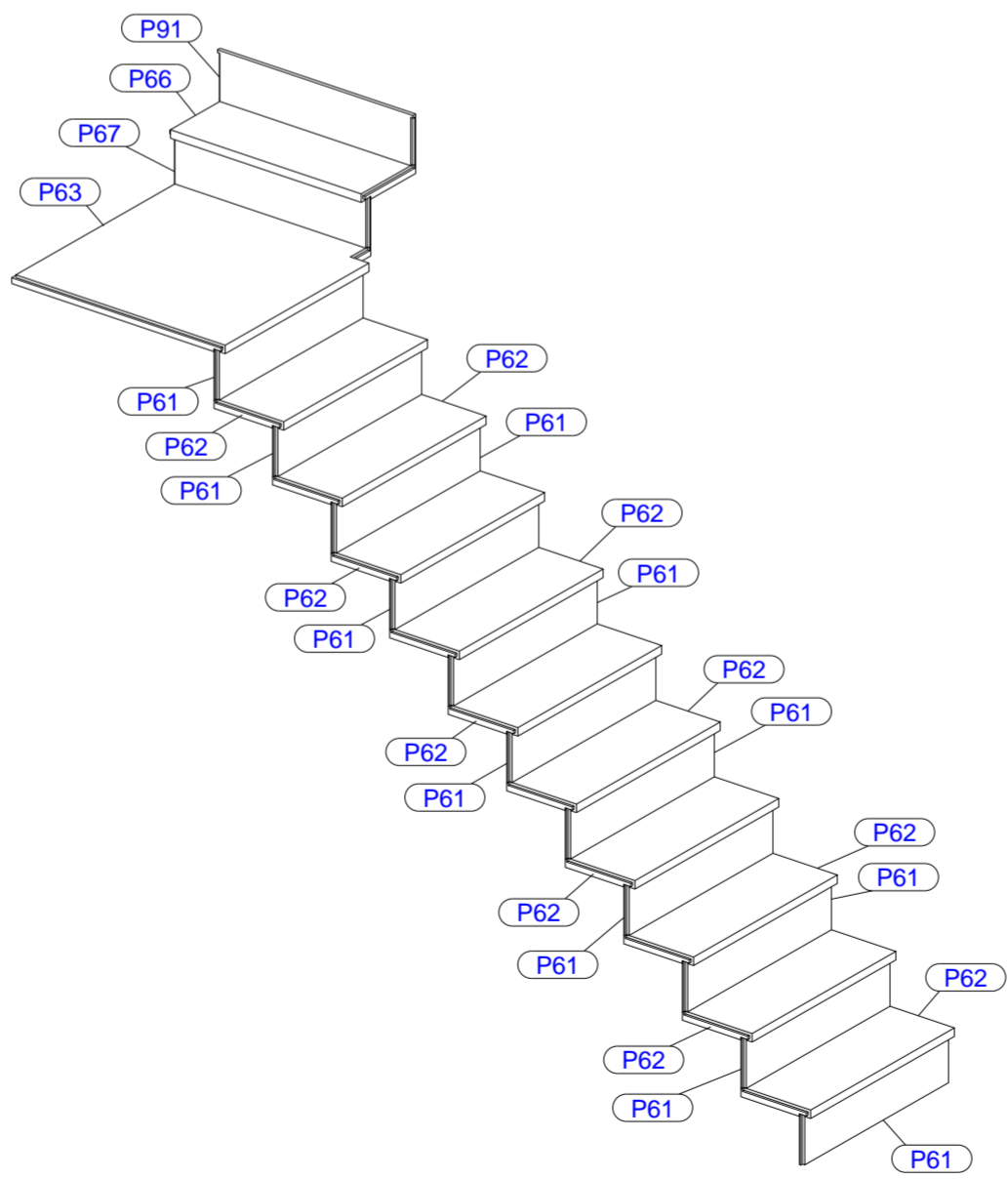
P10 STG.002-12, 13 Penthouse construction



Penthouse Stair 1



Penthouse Stair 1 - Reversed



Penthouse Stair 2

QUALITY STATEMENT:
 ALL METALWORK SHOWN ON THIS DRAWING WILL BE MANUFACTURED TO BS EN 1090 - 1:2009 + A1:2011 EXC 2 AND WELDED TO A BALGUARD WELD PROCEDURE UNDER BS EN ISO 15609 - 1:2004

FABRICATION TOLERANCES:
 a) +/- 3mm OR 2% OF THE GIVEN DIMENSION (WHICH EVER IS THE LESSER) U.N.O.
 b) HOLE CENTRE DEVIATION - 2mm FROM INTENDED POSITION
 c) STRAIGHTNESS OF SECTION - 1mm IN EACH METRE

ERECTION TOLERANCES:
 a) GENERALLY +/- 6mm FROM INTENDED POSITION PER UNIT

GENERAL NOTES:
 a) ALL FILLET WELDS U.N.O. TO BE LEFT AS LAID
 b) ALL BUTT WELDS TO BE GROUND FLUSH
 c) ALL COMPONENTS ARE TO BE HARD STAMPED OR PERMANENTLY MARKED ON UNSEEN FACES WITH JOB No. & MARK No.
 d) DIMENSIONS MARKED (*) DERIVED FROM SITE SURVEY

WELDING & BOLTING DETAILS:
 a) ALL BOLTS TO BE GRADE 8.8 min
 b) ALL WELDS TO BE 6mm CFW U.N.O.

MILD STEEL GRADES:
 a) STRUCTURAL STEEL & PLATES - S355 u.n.o.
 b) LIGHT & RE-ROLLED SECTIONS - S275 u.n.o.
 c) HOLLOW SECTIONS - S355 u.n.o.

A	Issued for fabrication	SS	LO	15.06.2021
A	Issued for fabrication	SS	LO	
REV MARK	REVISION DESCRIPTION	Drawn By	Checked By	Revision Date

St. George
 London Dock

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CE Approved Fabricator **BBA** 1471-123

DRAWING TITLE	Timber Tread Setting Out	ISSUE DATE	15.06.2021
CONTRACT	Penthouse stairs	SCALE	1:25
MODELLED BY	SS	REVISION No.	A
CONTRACT NO	STG.002-12 & 13		
DRAWING No	10		

Tekla Structures